

**Other Materials (not included in kit)**

Consumables (copper foil, solder, flux, patina, wax, etc.)

14 gauge wire

**Notes**

Some pieces are partial overlays. Cut out all your pieces. Grind all but the foliage to fit together, foil and assemble. Grind the lower right branch to fit. Grind the other three branches – but not to fit – just to take the sharp edges off. Foil these now and put the lower right branch in first then the top of the tree. Put the lower left branch in with the top of the branch, overlapping the top of the tree. Now position the last branch, overlapping the other three and tack in place.

Twist 4 strands of 14 gauge wire together (about 4" long). Flatten and spread out strands at one end and set on the tree trunk to look like a branch. Cover these strands with solder. Cut wire piece to desired length and tin. Tin a small washer and tack to the end of a small silver chain. Loop chain over branch and tack in place. Cut off extra chain.

Attach wire loops at the joints in the border at the top. Finish soldering. You'll want to use blocks to elevate the piece to do the back.



