

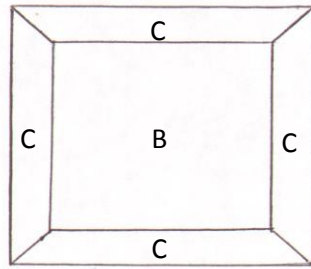
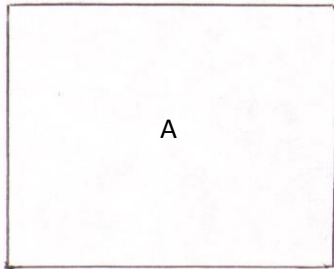
Fused Glass Holly Berry Dish

Glass Suggestions

- A – SP100SFICE – Spectrum Clear Icicle Fusible 96 COE (1 sq ft)
- B – SP100CSF – Spectrum Clear Chord Fusible 96 COE (1 sq ft)
- C – SP152SF – Spectrum Ruby Red Cathedral Fusible 96 COE (1 sq ft)
- D – SP22076SF – Spectrum Dark Green Opal Fusible 96 COE (1/2 sq ft)
- E – UR60500596F – Uroboros Chocolate with White Streaks Fusible 96 COE (1/2 sq ft)



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Glass Nugget Instructions: (makes 35 glass nuggets for your dish)

- A) Cut "C" SP152SF Spectrum Ruby Red into seventy 3/8" squares
- B) Stack squares two high on a kiln shelf lined with shelf paper, leaving about 1/2" space between each stack and shelf edge. You should have 35 stacks.
- C) Full fuse and let cool. Set aside.

Cutting Instructions:

- A) Cut "B" SP100CSF Spectrum Clear Chord into one 8 inch square
- B) Cut "C" SP152SF Spectrum Ruby Red into four 2 inch x 12-inch strips then cut 45 degree angles off of each end as shown in the diagram. This will create the mitered corners.
- C) Cut "E" UR60500596F Uroboros Chocolate with White Streaks into stem pieces. We cut 5 pieces for the stem, approximately 1/4 inch wide and narrower in some spots to give the stem a realistic look. Stem lengths should be approximately 1 1/2", 2 1/4", 2 3/4", 5 1/2" and 6".
- D) Cut "D" SP22076SF Spectrum Dark Green into holly berry leaves. Our leaf lengths ranged in size from 1 1/2" long to 2 1/2" long. To create the shape in the leaves, use mosaic nippers or cut pointed oval shapes with your glass cutter then use a grinder or ring saw to create the wavy holly leaf edges. Cut and shape 14 leaves of various sizes.



Assembly & Firing Instructions:

- A) Clean and thoroughly dry all glass pieces
- B) Place "A" (12" sq SP100SFICE Clear Icicle) on a shelf lined with shelf paper
- C) Arrange "C" (2" x 12" miter corners SP152SF Ruby Red) on each edge as illustrated in diagram. Do not glue yet!
- D) Place "B" (8" sq SP100CSF Clear Chord) in the center, between the four red pcs
- E) Adjust the four red pcs and the clear chord as needed to remove any gaps or overlap
- F) Glue the 5 pcs in place on top of the Clear Icicle
- G) Place stems on next, arrange and glue. Position holly leaves, arrange and glue.
- H) Place nuggets on stems and leaves in the desired locations and glue.
- I) Tack fuse. In our kiln, our working temp was 1350 degrees F and we held it for 10 minutes.
- J) Slump into a 12 inch square sushi mold



Designed by Lucie Boucher
Constructed by Lucie Boucher